

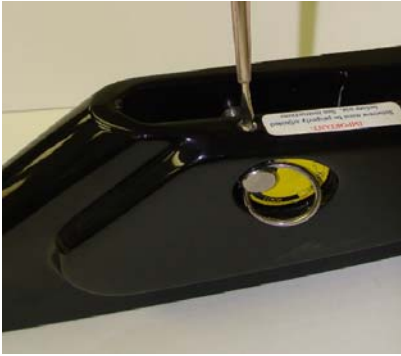
ILLUSION X & XS LOCKING PIN MAINTENANCE PROCEDURE



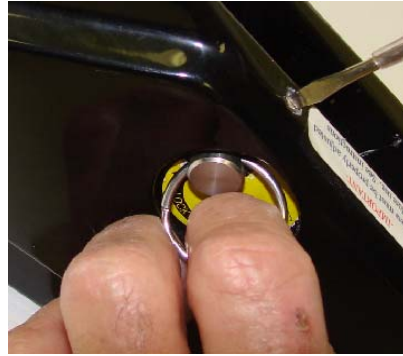
1. Lower tower to a position to allow the free inserting of **Locking Pin**.



2. Insert **Locking Pin** all the way into lower base.



3. Screw **Ball Plunger** all the way down by turning clockwise until it stops.



4. Begin screwing **Ball Plunger** counter clockwise a quarter turn at a time while pulling on **Retainer Ring**.

5. When **Ball Plunger** releases **Locking Pin**, you have found the correct position for **Plunger**.

6. Slide **Locking Pin** in and out a few times to ensure **Ball Plunger** is applying a small amount of resistance.



7. If you suspect **Ball Plunger** is not holding **Locking Pin** correctly, it will be necessary to remove **Ball Plunger** and inspect working end of **Plunger**.

WARNING

If upon inspection of the Ball Plunger you find it is not springing back into place when pushed in, it will be necessary to replace it. Part number is 400-2218.

IF BALL PLUNGER IS NOT WORKING PROPERLY, DO NOT USE BOAT WITH TOWER IN THE "UP" POSITION UNTIL PLUNGER HAS BEEN REPLACED.